Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

- 1. (previously presented): A method comprising the steps of:
- a) selecting an article to be made,
- b) holistically designing the article and the manufacturing process for making the article, wherein the manufacturing process includes the use of a solid free-form fabrication process; and
- c) capturing the resulting designs of the article and the manufacturing process.
- 2. (previously presented): The method of claim 1, further comprising the step of making the article by the manufacturing process in accordance with the captured designs of the article and the manufacturing process.
- 3. (currently amended): The method of claim1, wherein the solid free-form fabrication process is the <u>a</u> 3DP process.
- 4. (currently amended): The method of claim 1, wherein the solid free-form fabrication process is the an SLS process.

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- 5. (previously presented): The method of claim 1, wherein the step of capturing includes the use of at least one of the group consisting of electronic records, analog records, and manual writing.
- 6. (previously presented): A method comprising the steps of:
- a) selecting a class of articles to be made,
- b) holistically designing the class of articles and the manufacturing process for making the class of articles, wherein the manufacturing process includes the use of a solid freeform fabrication process; and
- c) capturing the resulting designs of the class of articles and the manufacturing process.
- 7. (previously presented): The method of claim 6, further comprising the step of making at least one article that is a member of said class of articles by the manufacturing process in accordance with the captured designs of the class of articles and the manufacturing process.
- 8. (currently amended): The method of claim 6, wherein the solid free-form fabrication process is the a 3DP process.
- 9. (currently amended): The method of claim 6, wherein the solid free-form fabrication process is the an SLS process.

- 10. (currently amended): The method of claim 4 6, wherein the step of capturing includes the use of at least one of the group consisting of electronic records, analog records, and manual writing.
- 11. (currently amended): The method of claim 6, wherein the step of capturing includes the use of at least one of the group consisting of electronic records, analog records, and manual writing.